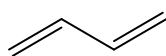


Polymer chemistry and macromolecular engineering

Fall 2024

Assignment 4

- 1) What are the main differences between ionic and radical chain polymerization? (state three differences)
- 2) Consider the cationic polymerization of 1,3-butadiene ($[M] = 3 \text{ M}$) using AlCl_3 as initiator and $(\text{CH}_3)_3\text{CCl}$ as co-initiator. The rate constants for initiation, propagation and termination are $k_i = 60 \times 10^{-3} \text{ M}^{-1}\text{s}^{-1}$, $k_p = 2.5 \text{ M}^{-1}\text{s}^{-1}$ and $k_t = 5 \times 10^{-3} \text{ s}^{-1}$, respectively.



1,3-butadiene

- a) The polymerization of 1,3-butadiene can proceed via two different pathways: 1,2-polymerization and 1,4-polymerization. Draw all possible isomeric repeating units of polybutadiene.
 - b) Derive the rate of polymerization (R_p) equation.
 - c) Calculate the degree of polymerization of polybutadiene. Assume that there are no chain transfer reactions occurring.
 - d) Now consider that a transfer agent was added to the reaction at a concentration of 30 mM. The rate constant of the chain transfer to the transfer agent (k_{tr}) is $1.5 \text{ M}^{-1}\text{s}^{-1}$. What is the new degree of polymerization?
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- 3) For the synthesis of polystyrene, 5 g styrene ($M=104.15 \text{ g/mol}$) is dissolved in 250 mL THF. The polymerization is initiated using sodium naphthalene. The concentration of anions initiating the polymerization ($[M^\cdot]$) is 0.01M. After 2h, the polymerization is stopped at a conversion of $p = 0.95$ by the addition of water.
 - a) Illustrate the initiation, propagation and termination of the polymerization.
 - b) Calculate the dissociation constant of sodium polystyrene, if $k_p^\pm = 0.3 \text{ L mol}^{-1} \text{ sec}^{-1}$ and $k_p^- = 75 \text{ L mol}^{-1} \text{ sec}^{-1}$.
 - c) The same reaction is carried out in the presence of 0.05M sodium tetraphenylborate. The parameters of this polymerization are as follows: $k_p^\pm = 1.5 \times 10^{-3} \text{ L mol}^{-1} \text{ sec}^{-1}$ and $k_p^- = 5000 \text{ L mol}^{-1} \text{ sec}^{-1}$. Calculate the dissociation constant of sodium tetraphenylborate K_D sodiumtetraphenylborate.